

COMMERCIAL SECTIONAL DOORS SPECIFICATION CHART

| Product # Former Product # | Ribbed Panel | | | | | | | | Polystyrene Insulated | | Polyurethane Insulated | | | Aluminum Full View | |
|-----------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------|---------------------------|---------------------------|---------------------------|--------------------|------------|
| | 2002 | 2012 | 2022 | 2402 | 2412 | 2422 | 2502 | 2512 | 2731 | 2432 | 2741 | 2742 | 2042 | 3502 | 3552 |
| | 2000 | 2000I | 2000S | 2400 | 2400I | 2400S | 2500 | 2500I | 1380 | 1000 | 1350 | 2700 | 2720 | 3500 | 3550 |
| PANEL PROFILE DESIGN | | | | | | | | | | | | | | | |
| Flush | | | | | | | | | . | | | | . | | |
| Deep Ribbed | . | . | . | . | . | . | . | . | | | | | | | |
| Pencil Groove | | | | | | | | | | . | | . | | | |
| Stile and Rail | | | | | | | | | | | | | | . | . |
| FINISH EMBOSSMENT | | | | | | | | | | | | | | | |
| Smooth | . | . | . | . | . | . | . | . | | | | | | . | . |
| Stucco Embossment | | | | | | | | | | . | | . | . | | |
| Woodgrain | | | | | | | | | . | | | | | | |
| CONSTRUCTION LAYERS | | | | | | | | | | | | | | | |
| Steel | . | | | . | . | | . | . | | | | | | | |
| Steel + Insulation | | . | | | . | | | . | | | | | | | |
| Steel + Insulation + Steel | | | . | | | . | | | . | . | . | . | . | | |
| Extruded Aluminum | | | | | | | | | | | | | | . | . |
| MINIMUM STANDARD WIDTH | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 6' 0" | 5' 0" | 5' 0" | 5' 0" | 2' 0" | 2' 0" |
| MAXIMUM STANDARD WIDTH | 26' 2" | 26' 2" | 26' 2" | 30' 2" | 30' 2" | 30' 2" | 20' 2" | 20' 2" | 18' 2" | 24' 2" | 18' 2" | 32' 2" | 32' 2" | 12' 2" | 24' 2" |
| MAXIMUM STANDARD HEIGHT | 26' 1" | 26' 1" | 26' 1" | 26' 1" | 26' 1" | 26' 1" | 14' 1" | 14' 1" | 14' 1" | 26' 1" | 14' 1" | 26' 1" | 26' 1" | 12' 1" | 20' 1" |
| DOOR THICKNESS | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 1-3/8" (3.5cm) | 2" (5.1cm) | 1-3/8" (3.5cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) | 2" (5.1cm) |
| INSULATION | | Polystyrene | Polystyrene | | Polystyrene | Polystyrene | | Polystyrene | Polystyrene | Polystyrene | Polyurethane | Polyurethane | Polyurethane | | |
| R-VALUE* | | 6.64 | 6.64 | | 6.64 | 6.64 | | 6.64 | 6.48 | 9.05 | 14.46* | 19.40 | 19.40 | | |
| STEEL THICKNESS | 20 ga | 20 ga | 20/25 ga | 24 ga | 24 ga | 24/25 ga | Nominal 24 ga | Nominal 24 ga | 27/27 ga | 24/27 ga | 27/27 ga | 27/27 ga | 20/27 ga | | |
| END STILE GAUGE | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 19 ga std / 16 ga opt | 20 ga | 20 ga | 19 ga stile + 20 ga strip | 19 ga stile + 20 ga strip | 19 ga stile + 20 ga strip | | |
| CENTER STILE GAUGE | 19 ga | 19 ga | 19 ga | 19 ga | 19 ga | 19 ga | 19 ga | 19 ga | 18 ga plate | 18 ga plate | 20 ga cont. strip | 20 ga cont. strip | 20 ga cont. strip | | |
| BOTTOM WEATHER SEAL | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| Aluminum Retainer | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| EPDM Rubber | | | | | | | | | | | . | . | . | | |
| TOUNGE AND GROOVE JOINT | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| WINDOW OPTIONS | | | | | | | | | | | | | | | |
| 24" x 6" | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| 24" x 12" | . | . | . | . | . | . | . | . | | . | . | . | . | . | . |
| 26" x 13" | | | | | | | | | | | | . | . | | |
| 21" x 13" | | | | | | | | | . | | | | | | |
| 41" x 13" | | | | | | | | | . | | | | | | |
| Aluminum Fullview Section | . | . | . | . | . | . | . | . | | | | . | . | . | . |
| STEEL EXTERIOR COLORS | | | | | | | | | | | | | | | |
| True White or White | WH | WH | WH | WH | WH | WH | WH | WH | TW | TW | TW | TW | WH | | |
| Almond | | | | | | | | | . | | | | | | |
| Wicker Tan | | | | | | | | | . | | | | | | |
| Sandtone | | | | | | | | | . | . | | . | | | |
| Commercial Gray | | | | | | | | | | . | | . | | | |
| Commercial Brown | | | | . | . | . | | | | . | | . | | | |
| Commercial Black | | | | . | . | . | | | | . | | . | | | |
| HIGH CYCLE SPRINGS TO 100K | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| WIND LOAD AVAILABLE | . | . | . | . | . | . | . | . | . | . | . | . | . | . | . |
| WARRANTY | | | | | | | | | | | | | | | |
| Paint Finish | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 10 Years | 5 Years† | 5 Years† |
| Workmanship/Hardware | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year | 1 Year |

* Calculated door section R-value is in accordance with DASMA TDS-163. Amarr 2741 R-value tested and verified in accordance to ASTM 518 by an Independent lab.

† Powder Coat Finish Warranty